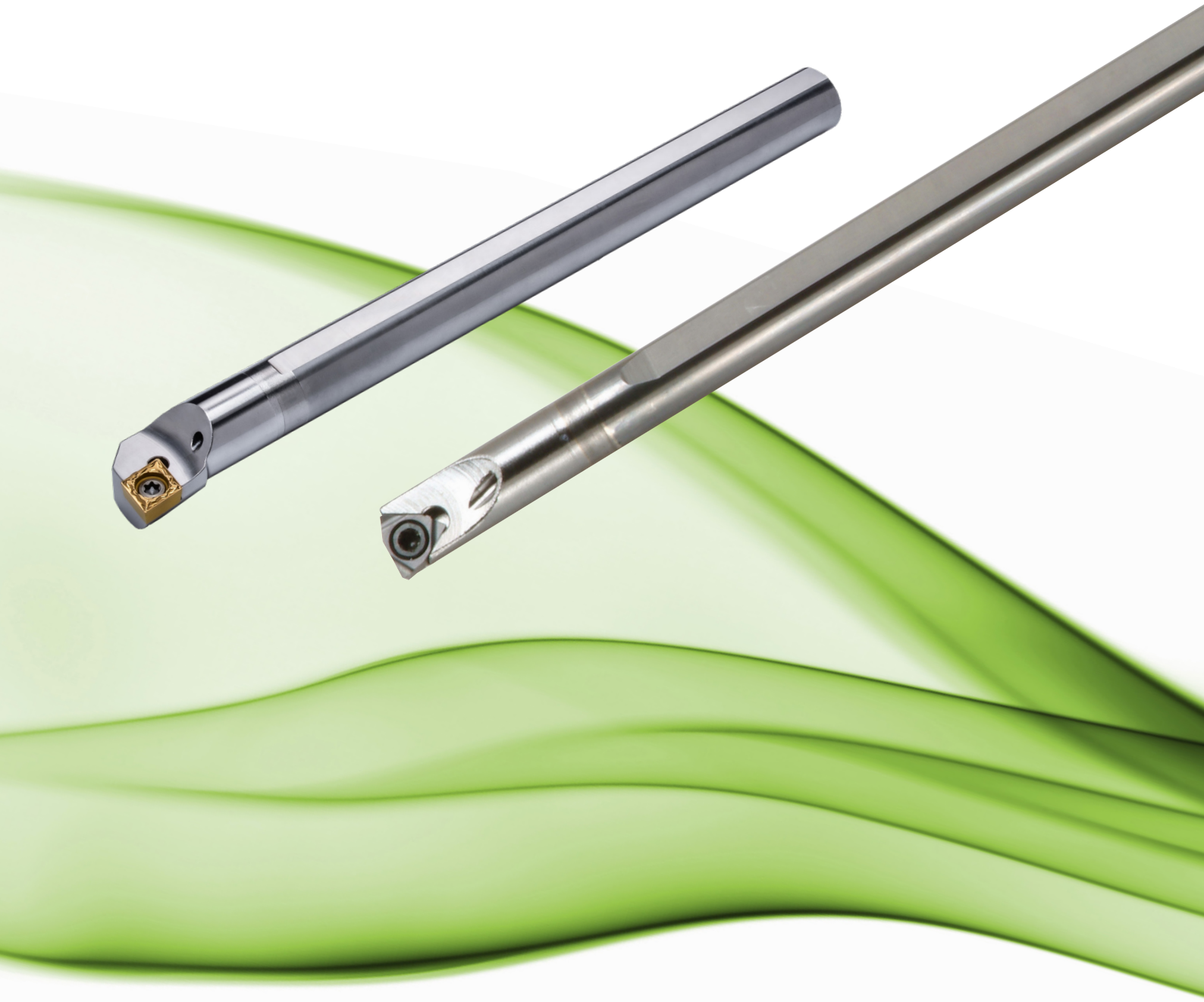
Carbide Shank Turning Toolholders and Inserts

A09

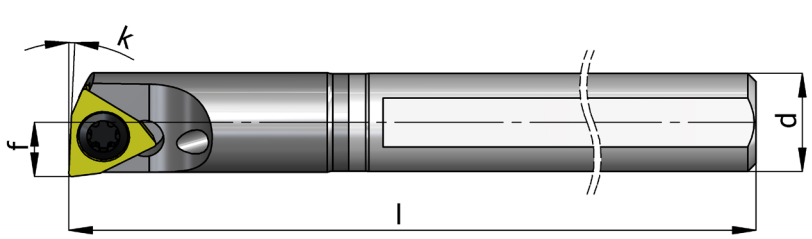


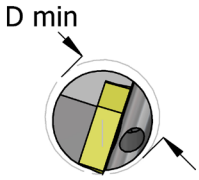
Carbide Shank Turning Toolholder

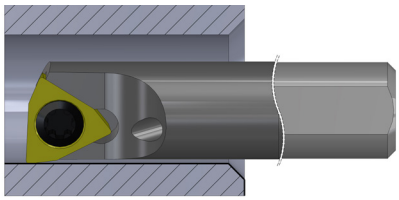
High performance Carbide Shank turning toolholders for internal machining from 6 mm (.236”) minimum diameter and larger.

- Unique Carbide type for high rigidity
- Cylindrical shank
- Internal coolant supply to the cutting edge
- Screw clamping design

Boring bar, SWUBR/L type *Lead angle k= 3˚* and Inserts



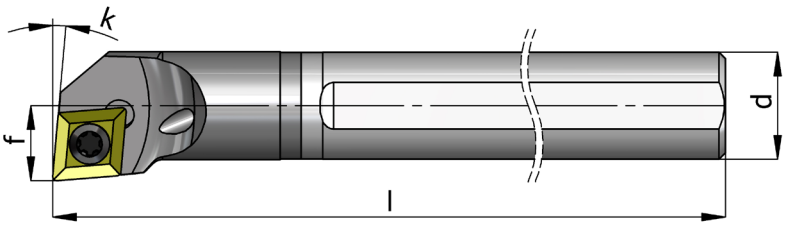


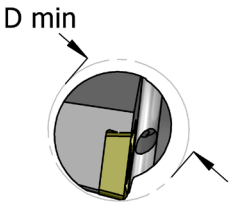


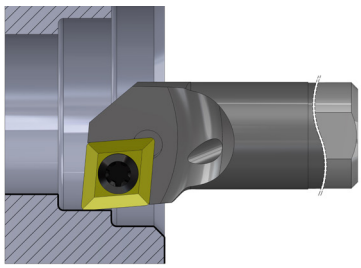
Ordering Code	R. Hand L. Hand	d	Min Bore Dia	l	f	k	Insert Screw	Torx Key	Insert
E06H SWUBR-06 *(SIR 0006 H06CT)	R	6	6.5	100	3.2	3˚	S06	K06	WBMT 06 01 02L *(06 IR TURN BMA)
E06H SWUBL-06	L	6	6.5	100	3.2	3˚	S06	K06	WBMT 06 01 02R *(06 IL TURN BMA)
E08K SWUBR-06 *(SIR 0008 K06CT)	R	8	8.6	125	4.2	3˚	S06	K06	WBMT 06 01 02L *(06 IR TURN BMA)
E08K SWUBL-06	L	8	8.6	125	4.2	3˚	S06	K06	WBMT 06 01 02R *(06 IL TURN BMA)
E10M SWUBR-06 *(SIR 0010 M06CT)	R	10	11.0	150	5.5	3˚	S06	K06	WBMT 06 01 02L *(06 IR TURN BMA)
E10M SWUBL-06	L	10	11.0	150	5.5	3˚	S06	K06	WBMT 06 01 02R *(06 IL TURN BMA)

*Old item description

Boring bar, SCLCR/L type Lead angle k= 5°



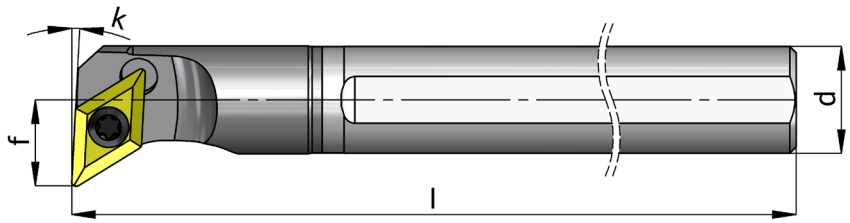


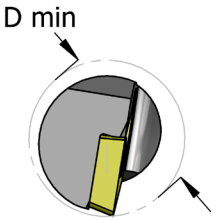


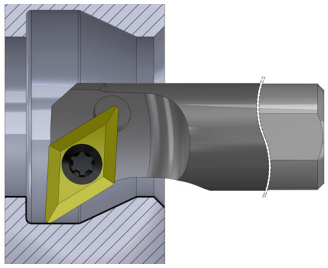
Ordering Code	R. Hand L. Hand	d	Min Bore Dia	l	f	k	Insert Screw	Torx Key	Insert*
E08K SCLCR-06	R	8	10.0	125	4.9	5°	S09	K07	CCMT 06 02 04
E08K SCLCL-06	L	8	10.0	125	4.9	5°	S09	K07	CCMT 06 02 04
E10M SCLCR-06	R	10	14.0	150	6.9	5°	S09	K07	CCMT 06 02 04
E10M SCLCL-06	L	10	14.0	150	6.9	5°	S09	K07	CCMT 06 02 04
E12P SCLCR-06	R	12	16.0	170	8.9	5°	S09	K07	CCMT 06 02 04
E12P SCLCL-06	L	12	16.0	170	8.9	5°	S09	K07	CCMT 06 02 04
E16R SCLCR-06	R	16	20.0	200	10.9	5°	S09	K07	CCMT 06 02 04
E16R SCLCL-06	L	16	20.0	200	10.9	5°	S09	K07	CCMT 06 02 04
E16R SCLCR-09	R	16	20.0	200	10.9	5°	S20	K22	CCMT 09 T3 08
E16R SCLCL-09	L	16	20.0	200	10.9	5°	S20	K22	CCMT 09 T3 08

*CPT doesn't offer the inserts

Boring bar, SDUCR/L type *Lead angle k= 3°*



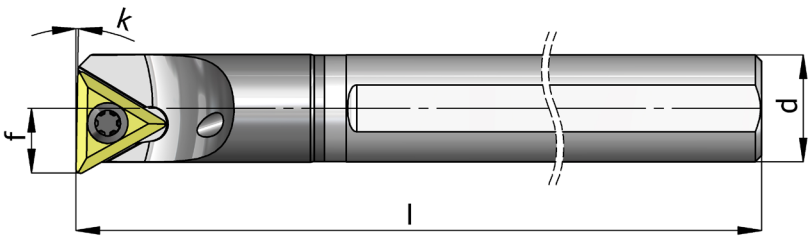


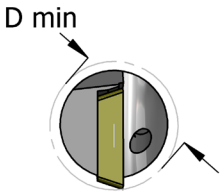


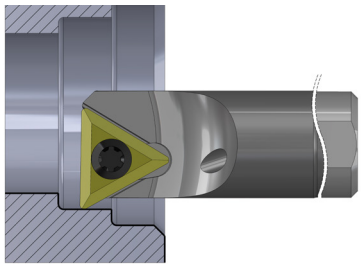
Ordering Code	R. Hand L. Hand	d	Min Bore Dia	l	f	k	Insert Screw	Torx Key	Insert*
E10M SDUCR-07	R	10	14.0	150	7.9	3°	S09	K07	DCMT 07 02 04
E10M SDUCL-07	L	10	14.0	150	7.9	3°	S09	K07	DCMT 07 02 04
E12P SDUCR-07	R	12	16.0	170	8.9	3°	S09	K07	DCMT 07 02 04
E12P SDUCL-07	L	12	16.0	170	8.9	3°	S09	K07	DCMT 07 02 04
E16R SDUCR-07	R	16	20.0	200	10.9	3°	S09	K07	DCMT 07 02 04
E16R SDUCL-07	L	16	20.0	200	10.9	3°	S09	K07	DCMT 07 02 04

*CPT doesn't offer the inserts

Boring bar, STFPR/L type *Lead angle k= 1°*







Ordering Code	R. Hand L. Hand	d	Min Bore Dia	l	f	k	Insert Screw	Torx Key	Insert*
E10M STFPR-11	R	10	11.0	150	5.9	1°	S18	K07	TPGB 11 03 04
E10M STFPL-11	L	10	11.0	150	5.9	1°	S18	K07	TPGB 11 03 04
E12P STFPR-11	R	12	14.0	170	6.9	1°	S18	K07	TPGB 11 03 04
E12P STFPL-11	L	12	14.0	170	6.9	1°	S18	K07	TPGB 11 03 04

*CPT doesn't offer the inserts