

## RECOMMENDED CUTTING CONDITIONS

	Work Material	Hardness	Cutting Mode	Breaker	Grade	Cutting Speed (m/min)
<b>P</b>	Mild Steel	≤180HB	Medium Cutting	Standard	UE6110	205–350
	Carbon Steel, Alloy Steel	180HB–280HB	Medium Cutting	Standard	UE6110	150–260
<b>M</b>	Stainless Steel	≤200HB	Medium Cutting	Standard	US735	70–130