

RECOMMENDED CUTTING CONDITIONS

	Work Material	Hardness	Cutting Mode	Breaker	Grade	Cutting Speed (m/min)
P	Mild Steel	≤180HB	Medium Cutting	Standard	UE6110	205–350
	Carbon Steel Alloy Steel	180HB–350HB	Medium Cutting	Standard	UE6110	150–260
M	Stainless Steel	≤200HB	Medium Cutting	Standard	US735	70–130