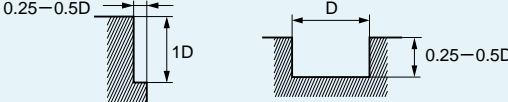


## RECOMMENDED CUTTING CONDITIONS

Work material	Aluminium alloy	
Dia. (mm)	Revolution (min <sup>-1</sup> )	Feed rate (mm/min)
3	20000	800—1600
6	20000	1800—2800
8	17000	2200—3400
10	15000	2300—3600
12	12000	2300—3600
16	10000	2300—3600
20	8000	2200—3300

Depth of cut		
	D: Dia.	