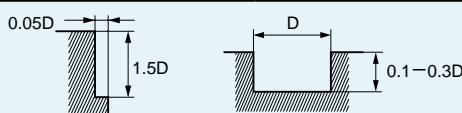


RECOMMENDED CUTTING CONDITIONS

Work material	Aluminium alloy	
Dia. (mm)	Revolution (min ⁻¹)	Feed rate (mm/min)
6	20000	4200
8	17000	5100
10	15000	5400
12	12000	5400
16	10000	4800
Depth of cut	 <p style="text-align: right;">D: Dia.</p>	