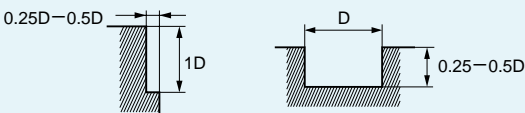


## RECOMMENDED CUTTING CONDITIONS

Work material	Aluminium alloy	
Dia. (mm)	Revolution ( $\text{min}^{-1}$ )	Feed rate (mm/min)
12	12000	1600—2500
16	10000	1300—2100
20	8000	1100—1600
25	6000	800—1200

Depth of cut		
	D: Dia.	