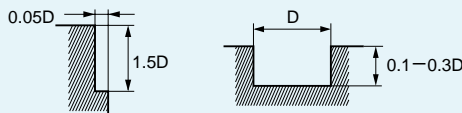


RECOMMENDED CUTTING CONDITIONS

Work material	Aluminium alloy	
Dia. (mm)	Revolution (min ⁻¹)	Feed rate (mm/min)
20	8000	5700
25	6000	4800
Depth of cut	 <p style="text-align: right;">D: Dia.</p>	