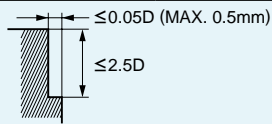


RECOMMENDED CUTTING CONDITIONS

Work material	Copper, Copper alloys	
Dia. (mm)	Revolution (min ⁻¹)	Feed rate (mm/min)
3	10600	280
4	8000	330
5	6400	380
6	5300	420
8	4000	460
10	3200	460
12	2700	460

Depth of cut		
--------------	---	--

- 1) If the depth of cut is shallow, the revolution and feed rate can be increased.
- 2) Water-soluble cutting fluid is recommended.
- 3) When drilling, please set the feed rate at 1/3 or below of the table value.
- 4) If the rigidity of the machine or the work materials installation is very low, or chattering and noise are generated, reduce the revolution and feed rate proportionately.